# **IT@Intel White Paper**

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# High-Performance Computing For Silicon Design

HPC successfully enabled Intel® processor tapeout, reducing tapeout time from 25 to 10 days and delivering USD 44.72 million in value to Intel.<sup>1</sup>

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### **Executive Overview**

Designing Intel microprocessors is extremely compute intensive. Tapeout is a final step in silicon design and its computation demand is growing exponentially for each generation of silicon process technology. Intel IT adopted high-performance computing (HPC) to address this very large computational scale and realized significant improvements in computing performance, reliability, and cost.

To support the critical tapeout design stage for the first Intel 45-nm processors, we expected a 10x increase in compute scalability requirements, and we also needed to improve the stability of our environment. To meet these requirements, Intel IT developed an HPC environment optimized for tapeout. This was a pioneering application of HPC for silicon design.

We treated the HPC environment as a holistic computing capability—ensuring all key components were well designed, integrated, and operationally balanced with no bottlenecks. We designed our HPC model to scale to meet future needs, with HPC generations aligned with successive generations of Intel<sup>®</sup> process technology.

The first-generation HPC environment (HPC-1), supporting 45-nm processor tapeout, included innovative approaches and technologies to increase scalability, such as:

- A parallel storage system providing 10x scalability compared with our previous system based on traditional file servers, together with high-speed backup.
- Large-memory compute servers based on a unique modular non-uniform memory access (NUMA) design, offering significant cost advantages. Significant solution integration engineering was required to bring these systems into production.

- Batch compute servers based on multi-core Intel<sup>®</sup> Xeon<sup>®</sup> processors, offering substantial performance increases.
- Optimization of our license server and job scheduler to handle thousands of simultaneous design jobs.

HPC-1 successfully enabled 45-nm processor tapeout, delivering net present value (NPV) of USD 44.72 million to Intel. We subsequently developed a second-generation HPC environment (HPC-2), with further scalability increases to support the tapeout of 32-nm processors.

Since deployment, our HPC environment has supported a 13x increase in compute demand, with a 10x increase in stability. In addition, tapeout time was reduced from 25 days for the first 65-nm process technologybased microprocessor in a non-HPC compute evironment to 10 days for the first 45-nm process technology-based microprocessor in an HPC-enabled envirnoment. The success of the HPC environment was due to factors such as careful alignment of technology with business needs, informed risk taking, and disciplined execution. We are continuing to develop the next HPC generation to enable tapeout of 22-nm Intel processors.

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# **BUSINESS CHALLENGE**

Microprocessor design is extraordinarily complex—and as a result, requires huge amounts of computing capacity. About 65,000 of the servers in Intel's worldwide environment are dedicated to silicon design.

Each new generation of process technology– such as the transition from 65-nm to 45-nm processors—brings a substantial increase in complexity, requiring a major increase in design compute performance.

Though increased performance is needed across the entire design process, the requirement is particularly acute at the highly compute-intensive tapeout stage.

Tapeout is a process where Intel chip design meets manufacturing. As shown in Figure 1, it is the last major step in the chain of processes leading to the manufacture of the masks used to make microprocessors.

During tapein, the stage immediately preceding tapeout, Intel chip design teams create multi-gigabyte hierarchical layout databases specifying the design to be manufactured. During tapeout, these layout databases are processed using electronic design automation (EDA) tools. These tools apply extremely compute-intensive resolution enhancement techniques (RET) to update layout data for mask manufacturability and verify the data for compliance to mask manufacturing rules.

A key EDA application within the tapeout stage is optical proximity correction (OPC), which makes it possible to create circuitry that contains components far smaller than the wavelength of light directed at the mask. OPC is a complex, compute-bound process. To accelerate the process, OPC applications take advantage of distributed parallel processing; tasks are divided into thousands of smaller jobs that run on large server clusters.

It is critical to complete tapeout as fast as possible—and to minimize errors—since delays at this stage can mean slipped project deadlines and even a missed market window.

# **Tapeout Challenges**

Up to and including the 65-nm process technology generation, tapeout computing was managed as an extension of our generalpurpose design computing environment.

However, as we prepared for the transition to the first Intel<sup>®</sup> 45-nm processors, it became apparent that we needed a new approach to create a cost-effective, reliable, and predictable environment capable of supporting the increased demands of 45-nm processor tapeout.

Overall, we anticipated that we would need a 10-fold increase in scalability. Key challenges included:

- Storage. We anticipated a requirement for a 10x increase in storage system throughput. However, our existing production network-attached storage (NAS) file servers were already experiencing I/O bottlenecks even before the transition to 45-nm technology.
- Compute servers. The compute servers used to run the largest tapeout jobs could not support the anticipated 4x increase in physical memory requirements.
- Stability. Our existing production environment was not designed to support very largescale tapeout computing. Because of this, it was less reliable than desired, leading to more than 20 tapeout delays per quarter.
- Cost. We needed to solve these technical challenges while meeting the requirement to reduce capital expenditure by USD 20 million.



Figure 1. The phases of silicon design.

We expected this growth trend to continue in future process generations. This meant that we needed an approach that could both support 45-nm tapeout and subsequently scale to meet future needs.

To solve these challenges, we set out to develop a high-performance computing (HPC) environment optimized for tapeout processing, using large compute server clusters and disruptive technologies to deliver substantial increases in scalability and performance.

# SOLUTION: HIGH-PERFORMANCE COMPUTING STRATEGY

In 2005, we created a HPC strategic program to develop a highly scalable and reliable tapeout compute environment that is capable of delivering optimal results. Developing our HPC environment presented significant challenges because this was the first time HPC was attempted for semiconductor design. Strategic objectives included:

- Leverage industry and internal expertise to architect a leadingedge HPC environment.
- Design a solution that is highly customized for tapeout.
- Use open standards to develop an agile environment.
- Regularly benchmark and adopt best-in-class HPC technology.

Our immediate goal was enable the tapeout of the first Intel 45-nm processors to meet our committed deadline to Intel product groups.

Our longer-term objective was to develop an HPC generational model that could meet future needs, aligned in lock-step with successive generations of Intel<sup>®</sup> process technology, as shown in Figure 2. Each HPC generation would provide a major increase in capacity to support the demands of the corresponding new processor generation.



Figure 2. We aligned our high-performance computing (HPC) environment with process technology generations.

For the first generation of the HPC environment (HPC-1), our goal was to achieve an overall 10x increase in scalability.

Our approach was to treat the HPC environment as a holistic computing capability—ensuring that critical components were well-designed, integrated, and operationally balanced with no single bottleneck. These components were:

- Storage and backup
- Compute servers
- Network
- Batch clustering and job scheduling
- Application license servers
- Enterprise Linux\* OS
- Application and platform tuning

The solution stack that delivers our HPC environment is shown in Figure 3.

We assessed performance of each component using real tapeout workloads. We identified bottlenecks and the improvements needed in each area. Then members of the HPC program and Intel's manufacturing group jointly defined the HPC-1 specifications.

We have continued this approach with subsequent HPC generations to achieve the increases in scalability required for successive processor generations. In 2007 we designed and implemented a second-generation HPC environment (HPC-2) to provide the increased compute resources required to support tapeout of 32-nm processors, and we are currently developing our third-generation environment.

We made substantial improvements in the key components, outlined in the following sections.

## Storage and Backup

We identified storage performance and scalability as significant bottlenecks. We implemented a parallel storage system to deliver the anticipated 10x increase in required scalability. We combined this with a faster backup solution capable of handling the required throughput and much larger disk volumes.

#### PARALLEL STORAGE

For the 65-nm processor generation, we had been using traditional NAS file servers, which were able to serve only 400 distributed clients and had a 400-GB volume size limit.

For the 45-nm generation, we needed to support up to at least 4,000 clients—a 10x increase—and volume sizes up to 3 TB. To achieve this with the existing solution would have required at least 10 additional storage server racks. This was not an option because of the resulting increases in our data center footprint as well as power and cooling costs. An additional problem was that the need to replicate large design datasets across multiple storage servers to work around scalability limitations affected the productivity of our design engineers.

We therefore decided to research parallel storage solutions that would not only satisfy our current storage needs but also easily scale to future demands. The storage solution needed to deliver higher performance with a significantly lower total cost of ownership (TCO).

We considered more than 20 possible solutions and selected one after an extensive evaluation, including on-site testing with real tapeout workloads that consumed more than 1 million CPU hours.

The deployment of our parallel storage solution was a milestone; it was a pioneering use of parallel storage in an IT organization in the semiconductor industry.

#### Parallel storage specifications

Our parallel storage system is based on array of blade servers, each powered by an Intel<sup>®</sup> CPU and including one or two hard drives,



Figure 3. High-performance computing (HPC) solution stack.

RAM, and a UNIX\*-like OS kernel. Most blades are used to store data; storage capacity can be increased or decreased by adding or removing a blade. The system also includes blades that provide metadata services.

For HPC-1, our system consisted of 110 blades—100 storage blades and 10 metadata blades—interfacing through gigabit Ethernet (GbE) with a total uplink bandwidth of 40 gigabits per second (Gb/s).

For HPC-2, we upgraded the parallel storage system to provide even greater performance

and scalability. In the upgraded system, each blade included a faster Intel processor as well as more RAM and hard drive storage.

Specifications of the HPC-1 and HPC-2 parallel storage blades are summarized in Table 1.

#### Parallel storage advantages

The parallel storage system has delivered major advantages over our previous file servers.

 Scalability. We were able to substitute one parallel server for every 10 conventional storage servers, as shown in Figure 4. This 10:1 consolidation ratio translated into huge cost savings due to reduced space requirements and energy consumption.

- **Performance.** For specific portions of the workflow, we saw up to a 300 percent performance improvement compared to the previous storage solution.
- Volume size. The maximum volume size increased by a factor of 16, from 400 GB to 6.4 TB, easily supporting our requirement for 3-TB-plus volumes.

#### Table 1. Parallel Storage System Specifications for HPC-1 and HPC-2

Component	HPC-1	HPC-2
Storage Blade CPU Specification	Intel® Celeron® processor 1.2 GHz, 256 KB L2 cache	Intel® Celeron® M processor 370 1.5 GHz, 1 MB L2 cache
Chipset	Intel® 440GX chipset	Intel® 3100 chipset
Bus	100 MHz front-side bus (FSB)	400 MHz FSB
RAM	512 MB	2 GB
RAM Type	PC 100 SDRAM	PC2-3200
Hard Drives	2x SATA 3.0 Gb/s, 400 GB, 7,200 RPM, 8 MB cache	2x SATA 3.0 Gb/s, 500 GB, 7,200 RPM, 16 MB cache
Raw Storage System Capacity	80 TB	100 TB

HPC-1 First-generation high-performance computing environment; HPC-2 Second-generation high-performance computing environment



Figure 4. Consolidation with the high-performance computing (HPC) parallel storage environment.

#### BACKUP

The HPC-1 requirements greatly exceeded the capabilities of our previous backup infrastructure. HPC-1 included disk volumes larger than 3 TB; to meet our service-level agreement, we needed to complete backup of these volumes within 24 hours. This required single-stream throughput of at least 35 megabytes per second (MB/s).

At the time, this requirement was challenging because few available tape drives offered this level of performance. However, we identified an upcoming product that offered 120 MB/s raw performance per tape drive. After verifying performance, we coupled two of these drives with media servers running Linux, which enabled us to more easily use them with the parallel storage system.

When combined with the parallel storage system, this setup delivered aggregate read throughput of more than 200 MB/s. As a result, we were able to support 3-TB volumes without compromising our backup, archive, and restore service levels.

### **Compute Servers**

Our tapeout environment includes thousands of servers that support highly computeintensive applications. The increased demands of 45-nm tapeout presented significant challenges in the following areas:

#### LARGE-MEMORY COMPUTE SYSTEMS

The largest tapeout jobs, such as design rule check (DRC) workloads, require servers with a very large RAM capacity. We also use these large-memory servers as master servers for distributed OPC applications.

The maximum certified memory capacity of servers in our pre-HPC tapeout environment was 128 GB. However, we knew that the increased complexity of 45-nm processors would result in tapeout jobs that required up to 4x this memory capacity.

Moving to a higher-end system based on our existing architecture to support large memory capacity would have increased cost significantly. We therefore set a goal of implementing a system based on a modular architecture that could scale to meet future needs while meeting our aggressive cost objectives.

We identified a unique modular system based on non-uniform memory access (NUMA) architecture, capable of accommodating up to 32 Intel<sup>®</sup> Xeon<sup>®</sup> processors and 512 GB of RAM.

While this system provided the scalability we needed, the situation also created new challenges. There wasn't a Linux OS optimized for NUMA platforms, and neither the server nor the EDA applications were qualified for use in our environment.

We took a two-step approach: We first focused on deploying a 256-GB configuration to enable tapeout of the first 45-nm processors, followed by a larger 512-GB system for tapeout of subsequent high-volume 45-nm processors.

#### **256-GB SOLUTION**

Our initial objective was to create a system based on four nodes, each with four processors and 64 GB of RAM, and compare performance with the previous solution. The architecture is shown in Figure 5.



#### Figure 5. First-generation high-performance computing environment (HPC-1) large-memory system.

Left: One node based on four single-core processors with 64 GB of RAM; Right: How four nodes interconnect to create a 256-GB system.

This required close collaboration with the suppliers of the server hardware and the OS. We formed a joint system enablement team and worked intensively with a pre-release version of the OS to help ensure that it ran effectively on the system. We also worked with the OS supplier to conduct numerous performance and reliability tests.

As a next step, we worked closely with the EDA supplier to certify their memory-intensive DRC application on the new platform. Our efforts to resolve critical functionality, reliability, and performance issues achieved a remarkable result: We deployed the production system on the same day that the OS release was officially launched.

The new system successfully delivered substantial performance improvements and the ability to run bigger workloads. Large workloads ran 79 percent faster, compared with the previous server architecture.

#### **512-GB SOLUTION**

Our objective was to enable an eight-node system with 32 CPUs and up to 512 GB of

RAM, analyze the scalability and stability, and qualify the system in time to support tapeout of high-volume 45-nm processors. We connected eight of the nodes illustrated in Figure 5; the interconnectivity is shown in Figure 6.

We evaluated this system when running DRC workloads consuming up to 512 GB of RAM. We tested multiple workloads in a variety of configurations, including single and multiple concurrent workloads using local and network file systems. We found that the system was able to scale to run these workloads with no performance degradation.

#### HPC-1 LARGE-MEMORY COMPUTE SERVER REFRESH

When Intel® Xeon® processor 7100 series was released, with two cores per processor, we adopted these processors as standard. The overall system architecture remained the same, but each individual node now was equipped with additional cores and a larger L3 cache. An individual node is shown in Figure 7.



Figure 6. Interconnectivity for first-generation high-performance computing environment (HPC-1) large-memory compute server with eight nodes and 512 GB of RAM.



#### Figure 7. First-generation high-performance computing environment (HPC-1) large-memory refresh server.

Left: One node based on four dual-core processors with 64 GB of RAM; Right: How four nodes interconnect to create a 256-GB system.

Table 2. Comparison of HPC-1 and HPC-2Large-memory Compute Servers

	HPC-1	HPC-2
Total CPU Cores	32 or 64	96
Memory Capacity	512 GB	1 TB
Data Center Rack Space Needed	24 U	16 U
Power Consumed	7.3 kW	3.6 kW

HPC-1 First-generation high-performance computing environment

HPC-2 Second-generation high-performance computing environment

U Rack unit

#### HPC-2 LARGE-MEMORY COMPUTE SERVER WITH 1 TB OF RAM

For HPC-2, we took advantage of the introduction of the 45-nm Intel® Xeon® processor 7400 series, with six cores per processor, to create a 96-core system with 1 TB of RAM. This consists of a four-node cluster in which each node has 256 GB of RAM and 24 processor cores. The architecture is shown in Figure 8.

HPC-1 and HPC-2 large-memory servers are compared in Table 2.

#### BATCH COMPUTE SERVERS

Compute-intensive tapeout jobs such as OPC are handled by large clusters of batch compute servers operating in parallel in a master-slave configuration. To illustrate the scale of the challenge, there may be as many as 16,000 OPC jobs executing concurrently on thousands of servers.

We achieved major performance improvements by taking advantage of multi-core Intel Xeon processors as they became available. Our pre-HPC environment relied on single-core processors, but we subsequently moved to dual-core and then quad-core processors.

Our tapeout workload results provided realworld proof of a key theoretical advantage of multi-core processors: that performance scales with the number of cores within a HPC cluster.

Servers based on Intel Xeon processors with four cores showed a consistent ability to run twice as many jobs as servers with prior generation dual-core processors and delivered faster runtimes with a relative throughput



#### Figure 8. Node in a second-generation high-performance computing environment (HPC-2) large-memory refresh server.

Left: One node based on four 6-core processors with 256 GB of RAM; Right: How four nodes interconnect to create a 1-TB system.

of 4.8x compared to older generation singlecore processors.

The performance benefits achieved with faster Intel Xeon processor-based batch compute servers in HPC-1 translated directly into a reduction in data center space and energy requirements.

As new Intel server processors are released, we have continued to incorporate servers based on these processors into our environment. This delivers continuing increases in performance for key applications such as OPC and simulation, as shown in Figure 9.

# Network

By carefully characterizing data transfer requirements, we determined the need to increase bandwidth and provide high availability across the tapeout environment. We upgraded all master and large-memory compute servers to at least 2x 1-Gb/s network connection with switch-level failover capabilities, and all slave servers to at least 100 MB. We provide 2x 1-Gb/s uplinks to an enclosure-level switch that connects 16 server blades in a chassis, and we configure the two uplinks to connect to two different switches and virtual LANs (VLANs) for redundancy in case of link or upstream switch failure.

# Batch Clustering: Job Scheduler Improvements

Tapeout involves scheduling thousands of simultaneous OPC batch jobs as efficiently as possible. Heavy job loading exposed quality issues in the batch job scheduler, resulting in a higher level of job failures and lower server utilization.

We devised a systematic test method based on synthetic jobs that did not generate load on the CPU. This enabled us to analyze and stress test the job scheduler code on 9,000 production machines—while the machines were still being used for regular production work. As a result, we were able to execute a million test jobs per day.

This method was key to developing an improved scheduler as well as to detecting and fixing bugs, because it allowed us to rapidly test combinations of hardware and OS scheduler configurations.

Our improved scheduler cut the time required for job submission and scheduling in half. It also supported three independent job queues and a 1.3x increase in the number of machines in the resource pool, resulting in a 4.5x increase in the total number of jobs supported by our tapeout resources.

# EDA Application License Servers

EDA application license server performance was a factor constraining the growth of our tapeout environment. Random job failures occurred when the license servers were heavily loaded, resulting in an inability to check out more licenses.

As when optimizing the job scheduler, testability was a key challenge. It was impractical to extensively test the license servers using the actual EDA application, because this would have required the dedicated use of more than 5,000 production server CPUs over several days.



Figure 9. Servers based on successive generations of multi-core Intel® Xeon® processors continue to deliver improvements in batch computing performance.

We overcame this obstacle by working with suppliers to develop a methodology for testing simultaneous license checkout of 1,000 keys per second from a single machine—while running regular production jobs. This enabled us to stress test the license servers and validate new software and configuration combinations.

This approach led to the discovery of a fundamental bug in the license server application that limited scalability and enabled suppliers to fix it before it impacted our growing production environment.

We used the same method to demonstrate to our EDA application supplier that license servers based on Intel<sup>®</sup> architecture were stable and more scalable than the RISC-based servers used in our pre-HPC production environment. The move to Intel architecturebased license servers meant that our design and tapeout computing environment was completely based on Intel architecture.



# Figure 10. High-performance computing (HPC) has shown increased stability even as demand has increased.

## Enterprise Linux\* OS

To improve the stability of batch computing, we standardized on the same enterprise Linux OS on all our HPC large-memory and batch computing servers. As we took advantage of new hardware platforms, we worked with the OS supplier to enhance and optimize the OS to support new hardware features. We also worked with the OS supplier to resolve bugs and to help ensure interoperability between new and existing platforms.

# Application and Platform Tuning

To take full advantage of multi-core platforms, we have optimized BIOS settings for processors, memory, and hard drive operation modes to achieve a further 20 percent performance improvement. We also periodically performed internal stress tests to help ensure that the efficiency of our HPC cluster is comparable with top-ranked GbE supercomputing clusters in the Top500\*.

# **HPC BENEFITS**

The use of HPC-1 to enable tapeout of Intel's breakthrough 45-nm processors delivered significant value to Intel. Financial analysis showed that HPC-1 delivered net present value (NPV) of USD 44.72 million, of which USD 22.68 million was directly attributable to the first generation of the parallel storage solution and USD 16.64 million to the large-memory compute servers. Batch compute server improvements reduced requirements for data center space, power, and cooling, resulting in USD 5.4 million NPV. HPC-2 has continued to deliver substantial increases in scalability and performance, as shown in Table 3.

Besides providing the major increases in compute capacity required for new processor generations, HPC has dramatically improved the stability of our tapeout environment. The number of issues impacting tapeout declined sharply after the implementation of HPC-1, and this improvement has been sustained even as the environment has supported continuous growth in demand. As shown in Figure 10, since deployment, HPC has supported more than a 13x increase in demand, with a 10x increase in stability.

# KEY LEARNINGS AND FUTURE PLANS

The success of HPC was based on several key factors.

Alignment of technology with business requirements. In specifying the HPC solution, we carefully aligned business and technical requirements, resulting in a system that delivered the scalability required to support 45-nm processor tapeout. We are continuing to use this model to align successive HPC and process technology generations.

Informed risk-taking. To optimize solutions for HPC, we needed to take risks. Examples were the pioneering decisions to use our parallel storage system and the modular large-memory compute servers. Implementing these solutions required significant ecosystem development. Our team understood that there was a significant risk, with concerns about supplier maturity and the viability of the solution in production use, yet we strongly believed that the system would deliver great rewards to Intel. The fact that these solutions worked and enabled 45-nm processor tapeout demonstrated that the risk level was appropriate.

**Governance.** We adopted a holistic view of HPC capabilities and created a clear computing roadmap. Disciplined governance then helped ensure that we executed according to this roadmap. Intel IT and business groups acted as single team with collective responsibility; a joint manufacturing and IT committee reviewed and approved computing recommendations.

We are currently developing the third HPC generation to support the tapeout of 22-nm processors. As with previous generations, we

expect to optimize the throughput of 22-nm tapeout applications with significant, balanced improvements across all HPC components. This includes major performance improvements in the areas of storage, compute servers, batch clustering, and network bandwidth.

#### Table 3. Summary of HPC-1 and HPC-2 Performance Improvements. Generational improvements shown in parentheses.

	2006 2003	7 2008		
Technology Areas	HPC-1	HPC-2		
STORAGE AND BACKUP – Scalability, Performance, I/O Throughput				
I/O Spec Throughput High-volume Manufacturing I/O Throughput Volume Size	5,120 (10x)∆ 3,200+ MB/s 3.2 TB (8x)	5,120 (1x) 3,500+ MB/s (1.1x) 6.4 TB (2x)		
Single-Stream Performance®	70 MB/s (1x)	160 MB/s (2.3x)		
Hardware and Software	Parallel Storage-Generation 1 <sup>£</sup>	Parallel Storage-Generation 2 <sup>£</sup>		
COMPUTE SERVERS – Optimized for Performance, Throughput, Capacity, Power, and Data Center Space				
Large RAM Server Performance Throughput	512 GB (4x) Based on Intel® Architecture 1.6x to 5x	1 TB (2x) Based on Intel Architecture 1.7x		
Batch Node Performance Throughput	2-Socket/Dual-Core/16 GB 2.1x (with Intel® Xeon® Processor 5150)	2-Socket/Quad-Core/32 GB 2.3x (with Intel® Xeon® Processor E5450)		
NETWORK - Scalability, Stability				
Storage	40 Gb/s (10x)	40 Gb/s (1x)		
Master	1 Gb/s (10x)	2x 1 Gb/s (1x, Redundancy)		
Slave	100 Mb/s (1x)	100 Mb/s (1x)		
BATCH CLUSTERING - Stability, Scalability, Features				
Systems per Pool	8,500 (1.3x)	11,000 (1.3x)		
Jobs per Pool	20,000+ (1.5x)	30,000+ (1.5x)		
APPLICATION LICENSE SERVERS – Stability, Scalability				
Platform	Intel Architecture-based (3x over RISC)	Latest Intel Architecture-based Solution		
ENTERPRISE LINUX* OS – New Hardware Feature Support, Scalability, Stability, Performance				
Enterprise Feature	Stable, Intersystem NUMA Support	Multi-Core Optimized		
APPLICATION AND PLATFORM TUNING - The	roughput			
Tuning Enablement	CPU Prefetch (1.2x)	CPU Prefetch		

HPC-1 First-generation high-performance computing environment; HPC-2 Second-generation high-performance computing environment

△ 10x Spec Limit improvement over prior generation solution (5,120 MB/s vs. 512 MB/s).

<sup>∞</sup> Single-stream performance is relevant for backup and volume size.

<sup>£</sup> Proprietary software.

# CONCLUSION

Our pioneering HPC approach to silicon design enabled tapeout of the industry's first 45-nm processors and numerous follow-on products.

Delivering this solution required replacing our old computing model with an innovative approach aligned with the requirements of Intel process technology generations. Intel's manufacturing group recognized two components of our environment—the parallel storage solution and large-memory Intel Xeon processor-based NUMA systems—as pillars supporting the successful completion of the first 45-nm processors. Intel has taped out several silicon products with HPC-1 alone, delivering ROI of USD 44.72 million and reducing tapeout time from 25 to 10 days.<sup>1</sup> We are continuing to develop new HPC generations as Intel process technology advances.

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# ACRONYMS

DRC	design rule check
EDA	electronic design automation
FSB	front-side bus
GbE	gigabit Ethernet
Gb/s	gigabits per second
HPC	high-performance computing
HPC-1	first-generation HPC environment
HPC-2	second-generation HPC environment
Mb/s	megabits per second
MB/s	megabytes per second
NAS	network-attached storage
NPV	net present value
NUMA	non-uniform memory access
OPC	optical proximity correction
RET	resolution enhancement techniques
TCO	total cost of ownership
U	rack unit
VLAN	virtual LAN

<sup>1</sup>Tapeout time was reduced from 25 days for the first 65-nm process technology-based microprocessor in a non-HPC compute evironment to 10 days for the first 45-nm process technology-based microprocessor in an HPC-enabled environment. Financial analysis showed that HPC-1 delivered net present value (NPV) of USD 44.72 million.

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